

# DEKUMA



DKM-RA650

## 应用范围/Applications

空心套管绝缘子, 棒式绝缘子, 避雷器, 电缆附件, 开关装置

Hollow core insulator, long rod insulator, surge arrester, cable accessories, switch gear

## 空心套管绝缘子方案表/Hollow Insulator Solution Table

| 机型 Machine Model       | DKM-RA650 |     | DKM-RA1600 |     |     |           | DKM-RA2400 |  |
|------------------------|-----------|-----|------------|-----|-----|-----------|------------|--|
| 锁模力 Clamping Force (T) | 650       |     | 1600       |     |     |           | 2400       |  |
| 绝缘子 Insulator (KV)     | 66        | 110 | 110        | 220 | 330 | 220 / 330 | 550        |  |
| 成型次数 Moulding Step     | 1         | 1   | 1          | 1   | 2   | 1         | 2          |  |
| 模腔数 Mould Cavity       | 1         | 1   | 1          | 1   | 1   | 1         | 1          |  |

## 棒式绝缘子方案表 /Long Rod Insulator Solution Table

| 机型 Machine Model       | DKM-RA300 |         |    | DKM-RA500 |         |    |     |           |     | DKM-RA1200 |           |     |     |      |
|------------------------|-----------|---------|----|-----------|---------|----|-----|-----------|-----|------------|-----------|-----|-----|------|
| 锁模力 Clamping Force (T) | 300       |         |    | 500       |         |    |     |           |     | 1200       |           |     |     |      |
| 绝缘子 Insulator (KV)     | 11        | 25 / 33 | 66 | 11        | 25 / 33 | 66 | 132 | 220 / 230 | 400 | 500        | 220 / 230 | 400 | 500 | 1000 |
| 成型次数 Moulding Step     | 1         | 1       | 1  | 1         | 1       | 1  | 1   | 2         | 4   | 6          | 1         | 2   | 2   | 4    |
| 模腔数 Mould Cavity       | 8         | 4       | 2  | 8         | 6       | 2  | 2   | 2         | 2   | 2          | 2         | 2   | 2   | 2    |

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## 机器参数/Machine Specifications

| 机型 Model                             | 单位 Unit | 绝缘子设备 RIM for Long Rod Insulator |            |               | 套管设备 RIM for Hollow Insulator |             |            |
|--------------------------------------|---------|----------------------------------|------------|---------------|-------------------------------|-------------|------------|
|                                      |         | DKM-RA300                        | DKM-RA500  | DKM-RA1200    | DKM-RA650                     | DKM-RA1600  | DKM-RA2400 |
| 注射压力 Injection Pressure              | kg/cm2  | 1750/1260                        | 1200       | 1260          | 1260                          | 1260        | 1200       |
| 注射量 Injection Volume                 | C.C.    | 3000/4000                        | 12600      | 25000         | 18000                         | 25000 x 2   | 50000 X 2  |
| 锁模力 Clamping Force                   | kN      | 3,000                            | 5,000      | 12,000        | 6,500                         | 16,000      | 24,000     |
| 开模行程 Mould Open Stroke               | mm      | 570                              | 700        | 700           | 700                           | 1000        | 1250       |
| 热板间距 Distance between Heating Plates | mm      | 760                              | 940        | 1050          | 1200                          | 1750        | 2000       |
| 最小模厚 Min. Mould Height               | mm      | 190                              | 240        | 350           | 500                           | 750         | 750        |
| 热板尺寸 Heating Plate Dimension         | mm      | 580X750                          | 1500X630   | 800X2600      | 800X1600                      | 1000x2500   | 1200X3500  |
| 系统压力 System Pressure                 | bar     | 200                              | 220        | 195           | 210                           | 220         | 220        |
| 机器尺寸 Machine Dimension               | m       | 4.3X1.9X3.3                      | 5.65X3X3.8 | 6.4X3.25X3.95 | 5.7X2.8X3.95                  | 7.6X6.4X5.2 | 8.6X9X5.6  |
| 油泵功率 Oil Pump Motor Power            | kW      | 15                               | 30         | 60            | 37                            | 89          | 105        |
| 热板加热功率 Heating Plate Heating Power   | kW      | 19                               | 36         | 90            | 60                            | 120         | 180        |
| 总功率 Total Power                      | kW      | 38                               | 72         | 170           | 110                           | 240         | 320        |

本公司保留修改技术参数的权力, 恕不另行通知。  
DEKUMA reserves the right to change design and/or specifications without prior notice.

## 特点/Characteristics

- 专为高电压绝缘子设计的机型  
Machines designed particularly for high voltage composite insulator applications
- 精密的零件和高品质的配套元件, 保证了机器超长使用寿命  
Precise components and high quality supporting parts extending service life
- 闭环温度控制保证了均匀的硫化过程  
Close-loop temperature control ensuring uniform vulcanizing process
- 多穴冷流道设计, 减少生产中的胶料的浪费, 有效提高了生产效率  
Multi-cavity cold runner block designed for reducing material wastage and increasing production efficiency
- 根据制品规格要求而设计的模具  
Mould designed and configured per product specification and production requirement
- 德科摩技艺精湛的工程师为客户现场提供工艺优化  
Dekuma's skillful engineer will optimize the processing parameters on the customer production site

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