

CMH-S

系列框架式油壓機

SERIES FRAME TYPE HYDRAULIC PRESS



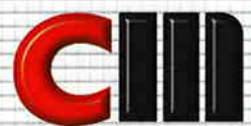
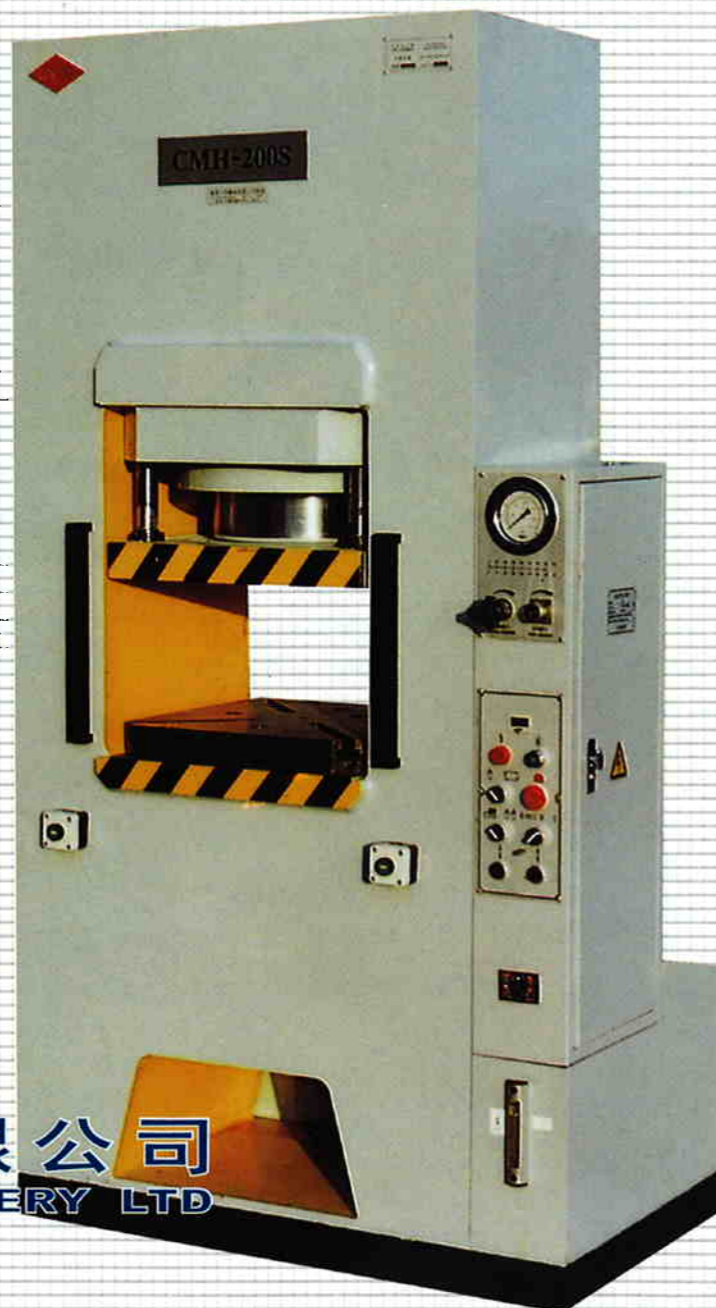
特點 Features

- ◆ 采用整體鋼板焊接框架式機架，整體剛性好，抗壓强度高；
- ◆ 可按壓制工藝要求調整壓力；
- ◆ 活動工作臺自上往下運動，有利提高工件精度和保證大尺寸工件壓制時操作人員的安全；
- ◆ 采用下置式油箱，更換及清洗油箱方便。

- ◆ Welded strong frame body made of high quality integral steel plate ensures very high rigidity under high pressure;
- ◆ Working capacity can be easily adjusted according to the need of application;
- ◆ The upper-down stroke of movable working table can better ensure pressing precision of workpiece and the safety of operation for large size workpiece;
- ◆ Lower oil tank makes maintenance and oil clearance easier.

適用範圍 Application

- ◆ 金屬或非金屬零件的壓印、成形、淺拉深、整形、覆模及切邊等；
- ◆ 可壓制的典型產品有表殼、表帶、眼鏡框架及零件、像框、餐具、標牌、鎖具、五金零件等。
- ◆ Stamping, forming, shallow drawing, die spotting, molding and blanking etc of metal or none metal parts.
- ◆ Well suitable for pressing and forming of parts for watch and clock, spectacle frame, tableware, photo frame, metal ornaments, lock parts and hardware etc.



東莞大同機械有限公司
DONGGUAN COSMOS MACHINERY LTD

型號 Model		CMH-100S	CMH-200S	CMH-300S	CMH-500S	
額定壓力 Rated capacity	ton	100	200	300	500	
最大系統壓力 Max. system pressure	Mpa	25	24	24	25	
活動工作臺行程 Stroke of movable working table	mm	110	150	150	150	
開口高度 Open height	mm	310	350	400	450	
固定工作臺距地面高度 Height of fixed working table	mm	800	940	940	840	
活動工作臺快下速度 Approaching speed of M.W.T.*	mm/s	130	120	120	120	
活動工作臺回程速度 Returning speed of M.W.T.*	mm/s	110	95	95	85	
活動工作臺有效面積 Size of M.W.T.* Available	左右 L-R	mm	430	520	560	600
	前后 F-B	mm	430	500	560	560
機器外形尺寸 Overall dimension	左右 L-R	mm	980	1130	1260	1480
	前后 F-B	mm	1150	1120	1340	1520
	高 H	mm	1930	2180	2340	2300
電機功率 Motor power	kw	5.5	5.5	7.5	15	
機器重量 Weight (Approx.)	kgs	1500	2580	36200	6700	

注：本参数可能发生变化，订货以合同为准。

Remarks: Data printed are subjected to changed without prior notice.



CMH-SA 系列帶下頂出缸的框架式油壓機

SERIES FRAME TYPE HYDRAULIC PRESS WITH LOWER EJECTOR

適用範圍 Application

- ◆ 除活動工作臺裝有頂料缸外，其余結構及參數均與 CMH-S 系列機相同，適用於壓制后需要從模具中頂出工件的場合。
- ◆ All the structure and specifications are same as those of CMH-S series except that there is an ejector installed on the movable working table for knocking-out pressed workpiece from mould.

型號 Model		CMH-100SA	CMH-200SA	CMH-300SA	CMH-500SA
額定頂出力 Rated knocking-out capacity	ton	5	5	5	5
頂出行程 Ejecting stroke	mm	25	25	25	25
頂料杆直徑 Dia. of ejector bar	mm	φ28	φ28	φ28	φ40

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